

DW#		A1-QS09h				PH2 - PNW - QS45										Revision Record			
Part No.	SIZE	S		L												Date	Dim./Spec.	Old	New
		Inch	mm	Inch	mm														
5213/8810	#8x7/16"	Full	Full	0.39"~0.44"	10.1~11.1														
4688	#8x1/2"	Full	Full	0.46"~0.50"	11.7~12.7														
Unit	Size /Thrds		A	U	Ht	Gage		W	E	R	T	D	d	Wire	Torque	UNIT:mm			
	Customer	Actual				Phillips													
Inch	#8-11	#8-10	0.375"	0.032"	0.079"	#2	0.099"	0.205"	0.052"	Ref.	Min.	0.168"	0.103"	0.121"	27				
			0.354"	0.019"	0.059"		0.078"	0.196"	0.043"	0.138"	0.023"	0.160"	0.093"	0.116"	1bf.in				
mm	#8-11	#8-10	9.50	0.80	2.00	#2	2.50	5.20	1.30	Ref.	Min.	4.26	2.61	3.05	32				
			9.00	0.50	1.50		2.00	5.00	1.10	3.50	0.60	4.07	2.38	2.95	kgf.cm				
Specifications																Customer approve:			
Material		SAE C1018 / C1022														w/date			
Recess		#2 Phillips														Approved by :			
Head		Pan washer head														w/date			
Thread		45° Thread														CAD by :			
Heat Treatment		Surface Hardness: HV450~800 ; Core Hardness:HV320~450														w/date			
Surface		Bending Angle: > 15° Breaking														Issued date :			
		Zinc														w/date		year-month-day	