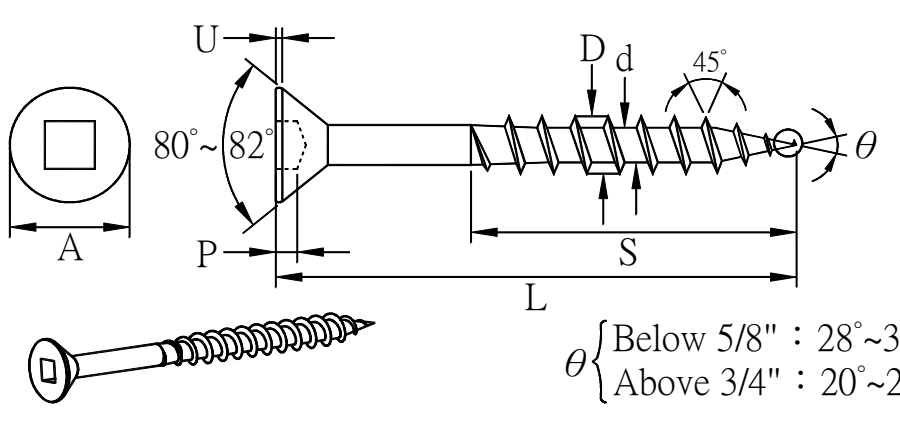


DW#	B1-QS14c					SQ1 - FLH - QS45					Revision Record												
Part No.	SIZE	S		L											Date	Dim./Spec.	Old	New					
		Inch	mm	Inch	mm																		
	#6x1/2"	Full	Full	0.46"~0.50"	11.9~12.7																		
	#6x5/8"	Full	Full	0.59"~0.63"	15.0~15.8																		
	#6x3/4"	Full	Full	0.70"~0.75"	17.8~19.0																		
	#6x1"	Full	Full	0.95"~1.00"	24.2~25.4																		
	#6x1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7																		
	#6x1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1																		
Unit	Size/ Thrds	A	Gauge Square		U	D	d	Wire	Torque	UNIT:mm													
			Recess	P																			
Inch	#6-12	0.279"	#1	0.065"	0.032"	0.150"	0.093"	0.105"	24														
		0.244"		0.056"	0.019"	0.140"	0.088"		lbf.in														
mm		7.08	#1	1.65	0.80	3.81	2.36	2.65	28														
		6.20		1.43	0.50	3.56	2.24		kgf.cm														
Specification											Customer Approve:												
Material:		SAE C1022									w/date												
Recess:		#1 Square									Approved by :												
Head:		Flat head									w/date												
Thread:		45° Thread									CAD by :												
Heat Treatment:		Surface hardness: HV 450~800 ; Core hardness: HV 320~450									w/date												
		Bending Angle: min. 15° 、 max. 45° Breaking									Issued date :												
Surface:		<input type="checkbox"/> Dry+Lube <input type="checkbox"/> Zinc <input type="checkbox"/> Yellow Zinc <input type="checkbox"/> Black Phos 48HR <input type="checkbox"/> Dry Black Phos 48HR <input type="checkbox"/> Bronze																					