

DW#	B1-QC03f					PQ2 - RWH - QCC2					Revision Record				
Part No.	SIZE	S		L							Date	Dim./Spec.	Old	New	
		Inch	mm	Inch	mm										
	#10x2-1/2"	1.53"~1.66"	39~42	2.45"~2.50"	62.3~63.5										
	#10x3"	1.85"~1.97"	47~50	2.95"~3.00"	75.0~76.2										
	#10x3-1/2"	2.28"~2.45"	58~62	3.42"~3.50"	86.9~88.9										
	#10x4"	2.28"~2.45"	58~62	3.88"~4.00"	98.6~101.6										
Unit	Size/ Thrds	A	U	Gage		W	E	D	Wire	Torque					
				PH-SQ	Combo										
				Recess	P										
Inch	#10-9	0.500"	0.045"	#2	0.075"	Max.	Max.	0.197"	0.137"	47					
		0.472"	0.034"		0.065"	0.213"	0.048"	0.187"		lbf.in					
mm		12.70	1.14	#2	1.90	Max.	Max.	5.00	3.47	55					
		12.00	0.88		1.66	5.40	1.20	4.75		kgf.cm					
<b>Specifications:</b> Material: SAE C1018 / C1022 Recess: #2 PH-SQ Combo Head: Round washer head Thread: 45°CS(Coarser)+Cutter(2 cuts) Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450 Bending Angle: > 15°Breaking Surface: <input type="checkbox"/> Zinc+Wax <input type="checkbox"/> Zinc+4HR baking for de-embrittlement+Wax <input type="checkbox"/> Zinc+4HR baking for de-embrittlement+White head											Customer approve: w/date				
											Approved by : w/date				
											CAD by : w/date		Steven Huang 2016.8.2		
											Issued date : year-month-day		2016.8.2		