

DW#	B1-FF03a					SQ2 - FPN - FFHL							Revision Record				
Part No.	Size	S		L		P	W	E	D	d	T	Wire	Torque	Date	Dim./Spec.	Old	New
		Inch	mm	Inch	mm												
12275	#7x1-1/4"	0.66"~0.75"	17~19	1.20"~1.25"	30.5~31.7												
12276	#7x1-1/2"	0.78"~0.87"	20~22	1.45"~1.50"	36.9~38.1												
Unit	Size / Threads	A	Ht	Gauge Square		W	E	D	d	T	Wire	Torque	UNIT: mm				
Inch	#7-15	0.290"	0.120"	#2	0.075"	Max.	Max.	0.158"	0.101"	0.375"	0.111"	30 lbf.in					
mm		0.283"	0.107"		0.065"	0.178"	0.044"	0.147"	0.092"	0.295"							
		7.35	3.04	#2	1.90	Max.	Max.	4.00	2.55	9.50	2.80	35 kgf.cm					
		7.20	2.72	#2	1.66	4.50	1.10	3.75	2.35	7.50							

Specifications: Material: SAE C1018 / C1022 Recess: #2 Square Head: Flat Pan Head Thread: F.F.(Hi-Lo/20°~25° / TY-17) Heat Treatment: Surface hardness: HV550~800; Core hardness:HV320~450 Bending Angle: > 15° Breaking ; Case Depth: 0.10~0.23mm Surface: Dry+Lube	Customer approve: w/date Approved by : w/date CAD by : w/date Issued date : w/date Kun han Lin 2011-6-30 year - month - day
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