



Part No.	Size /Thrds	A	U	M	N	Gage				D	d	T	Wire	Torque kgf.cm	Customer approve:	
						No.	Phillips (Q)	No.	Square/Combo (P)						w/date	
	#4-22	4.96~5.71	0.1~0.3	Min. 2.93	Min. 0.46	#1	1.68~2.08	#1	1.45~1.60	2.65~2.90	—	—	2.18	15	Approved by :	
	#5-20	5.59~6.40	0.2~0.5	Min. 3.59	Min. 0.69	#2	1.33~1.90	#2	1.66~1.80	3.00~3.20	—	—	2.35	21	w/date	
	#6-15	6.20~6.50特	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#2	1.66~1.80	3.30~3.50	—	7.50~9.50	2.56~2.60	23	CAD by :	Yu Chen Lin
	#6-15	6.20~6.50特	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#2	1.66~1.80	3.45~3.65	2.15~2.30	7.50~9.50	2.65	28	w/date	2018.8.29
5752	#6-15	6.73~7.09特	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#2	1.66~1.80	3.45~3.65	—	7.50~9.50	2.65	23	Issued date :	2018.8.29
12938	#6-15	6.41~6.83	0.2~0.5	Min. 4.09	Min. 0.74	#2	1.83~2.41	#2	1.66~1.80	3.45~3.65	2.15~2.30	7.50~9.50	2.65	28	w/date	year - month - day
	#8-15	7.42~8.43	0.2~0.5	Min. 4.48	Min. 0.76	#2	2.21~2.79	#2	1.66~1.80	4.00~4.35	—	—	3.20	50		
9473~78	#12-11	9.89~11.12	0.7~1.1	Min. 6.48	Min. 0.89	#3	2.95~3.53	#3	2.16~2.41	5.00~5.50	—	—	4.30	100		

Specifications:

Material: SAE C1018 / C1022

Recess: Square / PH-SQ Combo / Phillips

Head: Flat head

Thread:  60°SS-Fine Thread(Coarser)/(Finer)  
 60°TF-Fine Thread(Coarser)/(Finer)  
 SS-Fine Thread+TY-17

Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450  
Bending Angle: > 15° Breaking

Surfacet:  Anti-Brass  
 Bright Brass  
 Bright Nickel  
 Dry+Lube  
 Zinc

Thread Length: Below 1-1/8": full thread ; 1-1/4"~1-3/8": 20-22mm ; above 1-1/2": Max. 2/3 total length

Total Length: Below 5/8": +0 / - 0.039" (-1.0mm) ; above 3/4": +0 / - 0.05" (-1.2mm) ; above 3-1/2"(incl.): +0 / - 0.08" (-2.0mm)