

DW#	B1-FF02a					SQ2 - FPN - FFQS							Revision Record												
Part No.	SIZE	S		L									Date	Dim./Spec.	Old	New									
		Inch	mm	Inch	mm																				
12273	#7x1-1/2"	0.78"~0.87"	20~22	1.45"~1.50"	36.9~38.1																				
Unit	Size/Thrds	A	Ht	Gauge Square Recess P									W	E	d	D	T	Wire	Torque	UNIT: mm					
Inch	#7-12	0.290"	0.120"	#2	0.075"	Max.	Max.	0.101"	0.154"	0.375"	0.111"	30 lbf.in													
		0.283"	0.107"		0.065"	0.178"	0.044"	0.092"	0.148"	0.295"															
mm		7.35	3.04	#2	1.90	Max.	Max.	2.55	3.91	9.50	2.80	35 kgf.cm													
		7.20	2.72	#2	1.66	4.50	1.10	2.35	3.76	7.50															
Specifications: Material: SAE C1018 / C1022 Recess: #2 Square Head: Flat Pan head Thread: F.F.(QS/20°~25° / TY-17) Heat Treatment: Surface Hardness: HV550~800 ; Core Hardness: HV320~450 Bending Angle: > 20° Breaking case depth: 0.10~0.23mm Surface: Dry+Lube													Customer approve: w/date												
													Approved by : w/date												
													CAD by : w/date												
													Issued date :		year - month - day										