

DW#	B1-QS17d					PQ2 - FLH - QS45					Revision Record								
Part No.	SIZE	S		L							Date	Dim./Spec.	Old	New					
		Inch	mm	Inch	mm														
12369	#6x1/2"	Full	Full	0.46"~0.50"	11.7~12.7														
Unit	Size /Thrds	A	U	Gauge		D	d	Wire	Torque	UNIT: mm									
				PH-SQ	Combo														
				Recess	P														
Inch	#6-13	0.275"	0.032"	#2	0.065"	0.141"	0.088"	0.099"	18										
		0.265"	0.019"		0.057"	0.135"	0.078"		18 lbf.in										
mm		6.98	0.80	#2	1.65	3.58	2.21	2.50	21										
		6.74	0.50		1.45	3.45	2.00		21 kgf.cm										
Specifications Material: SAE C1018 / C1022 Recess: #2 PH-SQ Combo Head: Flat head Thread: 45° Thread Heat Treatment: Surface hardness: HV450~800 ; Core hardness: HV320~450 Bending Angle : > 15° Breaking Surface: Dry+Lube										Customer Approve: w/date									
										Approved by : w/date									
										CAD by : w/date		Yu Chen Lin 2017.6.28							
										Issued date :		2017.6.28 year - month - day							