

DW#	B1-QS19f					PH2 - FLH - QS45						Revision Record			
Part No.	SIZE	S		L								Date	Dim./Spec.	Old	New
		Inch	mm	Inch	mm										
51385	#5x1/2"	Full	Full	0.46~0.50"	11.7~12.7										
	#5x5/8"	Full	Full	0.58~0.63"	14.8~15.8										
Unit	Size/Thrds	A	Phillips		U	Gauge		D	d	Wire	Torque	UNIT: mm			
			M	N		Phillips	Recess								
Inch	#5-14	0.252"	Min.	Min.	0.016"	#2	0.075"	0.128"	0.078"	0.091"	15 lbf.in				
		0.220"	0.141"	0.027"	0.003"		0.052"	0.122"	0.072"						
mm		6.40	Min.	Min.	0.40	#2	1.90	3.25	1.98	2.30	18 kgf.cm				
		5.59	3.59	0.69	0.10		1.33	3.10	1.83						
Specifications Material: SAE C1018 / C1022 Recess: #2 Phillips Head: Flat head Thread: 45° Thread Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450 ; Bending Angle: > 15° Breaking Surface: <ul style="list-style-type: none"> <input type="checkbox"/> Bright Brass <input type="checkbox"/> Anti-Brass(Coffee) <input type="checkbox"/> Copper Bronze <input type="checkbox"/> Dark Oil Rub Bronze <input type="checkbox"/> Dry Black Phos 48HR <input type="checkbox"/> Chrome <input type="checkbox"/> Satin Nickel <input type="checkbox"/> Zinc <input type="checkbox"/> Black Zinc+Passivated <input type="checkbox"/> Satin Zinc-Nickel <input type="checkbox"/> Bright Nickel 												Customer approve: w/date			
												Approved by : w/date			
												CAD by : w/date		Yu Chen Lin 2017.3.24	
												Issued date : w/date		2017.3.24 year-month-day	