

DW#	B1-QS33b				PH3 - PAN - QS45/17QS								Revision Record					
Nominal Length	S		L										Date	Dim./Spec.	Old	New		
	Inch	mm	Inch	mm														
5/8"	Full	Full	0.58"~0.63"	14.8~15.8														
3/4"	Full	Full	0.70"~0.75"	17.8~19.0														
7/8"	Full	Full	0.82"~0.88"	21.0~22.2														
1"	Full	Full	0.95"~1.00"	24.2~25.4														

Unit	Size/Thrds	頭徑 A	Phillips		Gauge		Ht	W	E	D	d	Wire	Torque
			M	N	Phillips								
					Recess	Q							
Inch	#12-8	0.425"	Min.	Min.	#3	0.124"	0.151"	Max.	Max.	0.217"	0.138"	0.150"	52 lbf.in
		0.407"	0.246"	0.033"		0.098"	0.139"	0.213"	0.048"	0.208"	0.125"		
mm		10.79	Min.	Min.		3.14	3.83	Max.	Max.	5.50	3.50	3.80	60 kgf.cm
		10.34	6.25	0.86		2.50	3.54	5.40	1.20	5.29	3.20		

Specifications Material: SAE C1018 / C1022 Recess: #3 Phillips Head: Pan head Thread: <input type="checkbox"/> 45° Thread <input type="checkbox"/> 45° Thread+TY-17 Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450 Bending Angle: >15° Breaking Surface: <input type="checkbox"/> Dry Black Phos 48HR <input type="checkbox"/> Zinc		Customer approve: _____ w/date _____ Approved by : _____ w/date _____ CAD by : _____ w/date _____ Issued date : _____ year - month - day
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