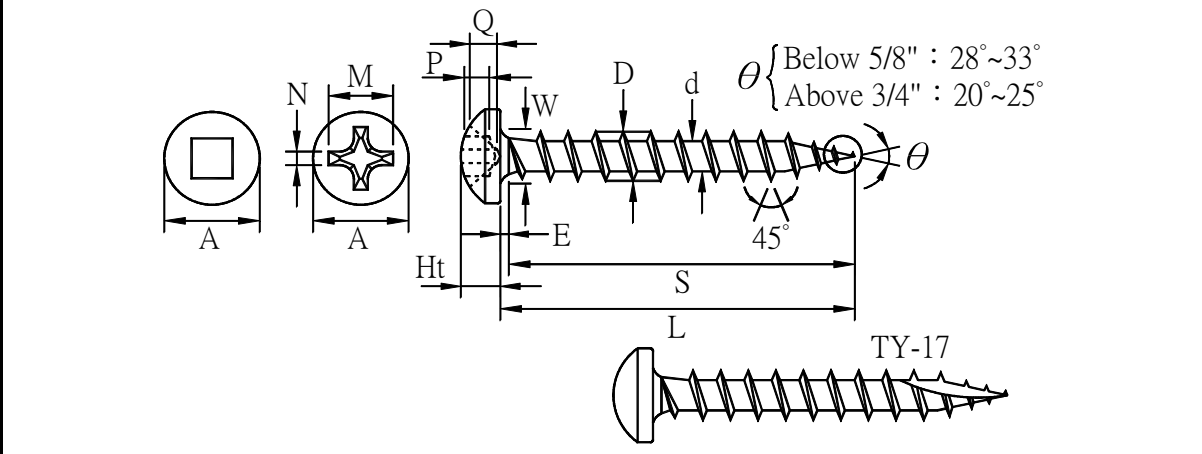


DW#	B1-QS43a	SQ2/PH2 - PAN - QS45/17QS	Revision Record
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Part No.	Nominal	S		L	
	Length	Inch	mm	Inch	mm
	1/2"	Full	Full	0.46"~0.50"	11.7~12.7
	5/8"	Full	Full	0.58"~0.63"	14.8~15.8
	3/4"	Full	Full	0.70"~0.75"	17.8~19.0
	1"	Full	Full	0.95"~1.00"	24.2~25.4



Date	Dim./Spec.	Old	New

Unit	Size /Thrds	Phillips				Ht (Square)	Ht (Phillips)	Gauge				W (Square)	E (Square)	W (Phillips)	E (Phillips)	D	d	Wire	Torque
		A	M	N	Recess			Square		Phillips									
								P	Recess	Q									
Inch	#6-13	0.270"	Min.	Min.	0.103"	0.097"	#2	0.069"	#2	0.080"	Max.	Max.	Max.	Max.	0.141"	0.088"	0.098"	18 lbf.in	
mm		0.256"	0.153"	0.028"	0.091"	0.087"		0.057"		0.066"	0.178"	0.040"	0.142"	0.032"	0.135"	0.078"			
		6.85	Min.	Min.	2.61	2.46		1.75		2.03	Max.	Max.	Max.	Max.	3.58	2.21	2.50	21 kgf.cm	
		6.51	3.89	0.72	2.32	2.21		1.45		1.68	4.50	1.00	3.60	0.80	3.45	2.00			

**Specifications**

Material: SAE C1018 / C1022

Recess:  #2 Square  
 #2 Phillips

Head: Pan head

Thread:  45° Thread  
 45° Thread+TY-17

Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness:HV320~450  
 Bending Angle: > 15° Breaking

Surface:  Anti-Brass  
 Bronze  
 Dry Black Phos 48HR  
 Zinc  
 Dry+Lube

Customer approve:	
w/date	
Approved by :	
w/date	
CAD by :	
w/date	
Issued date :	
	year - month - day

