

DW#		A1-QS34h				SQ2 - FLH - QS45				Revision Record			
Part No.	Nominal Length	S		L						Date	Dim./Spec.	Old	New
		Inch	mm	Inch	mm								
	5/8"	Full	Full	0.59"~0.63"	15.0~15.8								
	3/4"	Full	Full	0.70"~0.75"	17.8~19.0								
	1"	Full	Full	0.95"~1.00"	24.2~25.4								
	1-1/8"	Full	Full	1.07"~1.13"	27.3~28.5								
	1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7								
	1-3/8"	0.78"~0.87"	20~22	1.32"~1.38"	33.7~34.9								
	1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1								
	1-3/4"	1.02"~1.15"	26~29	1.68"~1.75"	42.8~44.4								
	2"	1.18"~1.30"	30~33	1.93"~2.00"	49.2~50.8								
	2-1/4"	1.37"~1.50"	35~38	2.18"~2.25"	55.5~57.1								
	2-1/2"	1.53"~1.66"	39~42	2.43"~2.50"	61.9~63.5								
	3"	1.85"~1.97"	47~50	2.87"~3.00"	73.0~76.2								
Unit	Size /Thrds	A	Gauge		U	D	d	Wire	Torque				
			Recess	P									
Inch	#8-10	0.332"	#2	0.080"	0.040"	0.182"	0.117"	0.126"	45 lbf.in				
mm		8.43	#2	2.03	1.00	4.60	2.95	3.20	52 kgf.cm				
		0.292"		0.069"	0.019"	0.173"	0.106"						
		7.42		1.76	0.50	4.40	2.70						
Specification Material SAE C1022 Recess #2 Square Head Flat head Thread 45° Thread Heat Treatment Surface hardness: HV 450~800 ; Core hardness: HV 320~450 ; Bending Angle: min. 15° 、 max. 45° Breaking Surface <input type="checkbox"/> Dry+Lube <input type="checkbox"/> Zinc <input type="checkbox"/> Yellow Zinc <input type="checkbox"/> Black Phos 48HR <input type="checkbox"/> Dry Black Phos 48HR <input type="checkbox"/> Bronze										Customer Approve: w/date			
										Approved by : w/date			
										CAD by : w/date			
										Issued date : year - month - day			