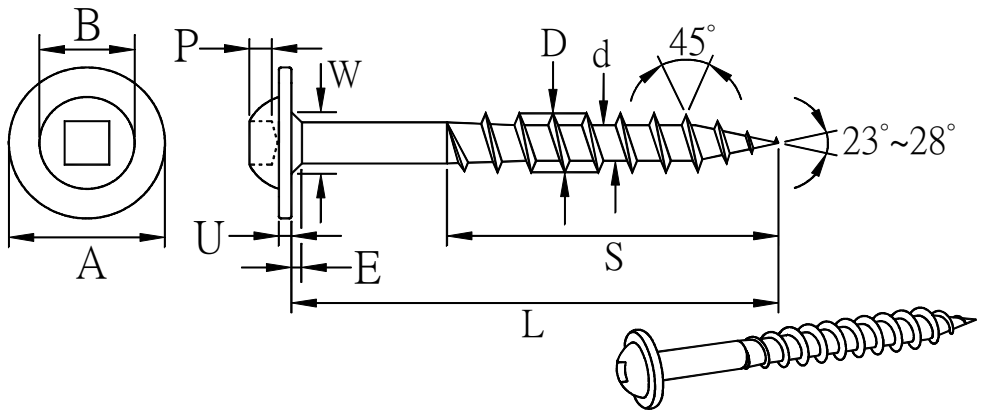
DW#	B1-QS23c	SQ2 - RWH - QS45	Revision Record

Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
24004	#10x3/4"	Full	Full	0.70"~0.75"	17.8~19.0
24005	#10x1"	Full	Full	0.95"~1.00"	24.2~25.4
24006	#10x1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7
24007	#10x2"	1.18"~1.30"	30~33	1.93"~2.00"	49.2~50.8
24008	#10x2-1/2"	1.53"~1.66"	39~42	2.43"~2.50"	61.9~63.5



Date	Dim./ Spec.	Old	New

UNIT:mm

Unit	Size /Thrds	A	B	U	Gauge Square Recess	Gauge Square P	W	E	D	d	Wire	Torque
Inch	#10-9	0.500" 0.472"	0.317" 0.297"	0.047" 0.034"	#2	0.075" 0.065"	Max. 0.213"	Max. 0.048"	0.209" 0.196"	0.128" 0.122"	0.146"	65 lbf.in
mm		12.70 12.00	8.05 7.55	1.18 0.88	#2	1.90 1.66	Max. 5.40	Max. 1.20	5.30 5.00	3.25 3.10	3.70	75 kgf.cm

Specification

Material:	SAE C1022
Recess:	#2 Square
Head:	Round washer head
Thread:	45˚ Thread
Heat Treatment:	Surface hardness: HV 450~800 ; Core hardness: HV 320~450
	Bending Angle: min. 15˚ ，max. 45˚ Breaking
Surface:	Dry Black Phos 48HR

Customer Approve: w/date	
Approved by : w/date	
CAD by : w/date	
Issued date :	year - month - day