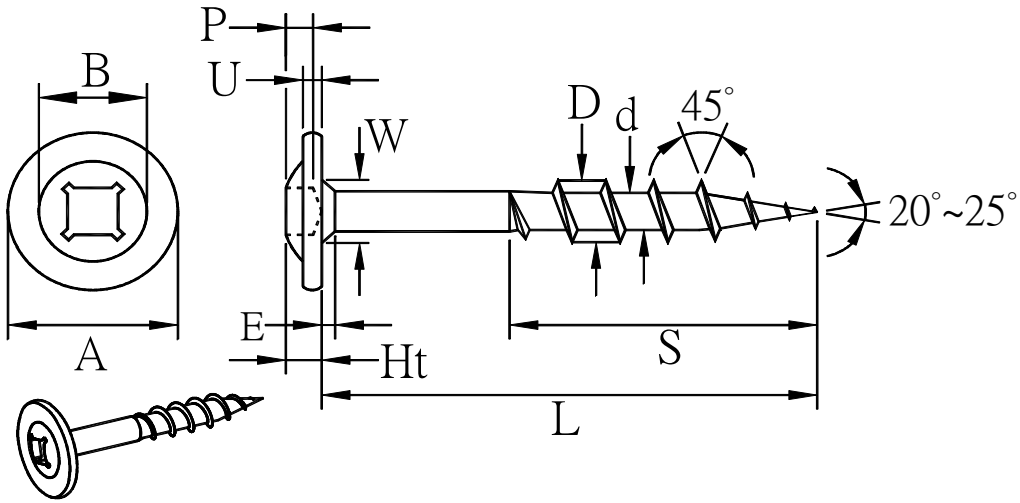
DW#	B1-QS20c	PQ2 - PNW - QS45	Revision Record

Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
12773	#9x1"	0.46"~0.54"	11.7~13.7	0.95"~1.00"	24.2~25.4



Date	Dim./ Spec.	Old	New

unit:mm

Unit	Customer size	Size/ Thrds	A	B	U	Ht	Gauge PH-SQ Combo Recess	Gauge PH-SQ Combo P	W	E	D	d	Wire	Torque
Inch	#8-10	#9-10	0.512" 0.492"	Ref. 0.315"	0.040" 0.035"	0.119" 0.098"	#2	0.075" 0.065"	Max. 0.213"	Max. 0.048"	0.181" 0.174"	0.110" 0.098"	0.126"	32 lbf.in
mm			13.00 12.50	Ref. 8.00	1.01 0.89	3.00 2.50	#2	1.90 1.66	Max. 5.40	Max. 1.20	4.59 4.42	2.78 2.50	3.20	37 kgf.cm

Specification	
Material	SAE C1018 / C1022
Recess	#2 PH-SQ Combo
Head	Pan washer head
Thread	45° Thread
Heat Treatment	Surface Hardness: HV450~800；Core Hardness: HV320~450； Bending Angle: ＞15°Breaking
Surface	Zinc
Attention	1.Due to cold heading on Large Washer , so adopt #9 Wire to make #9 Screw then mark #8.

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Yu Chen Lin 2017.6.28
Issued date :	2017.6.28 year-month-day

Kwantex Research Inc.