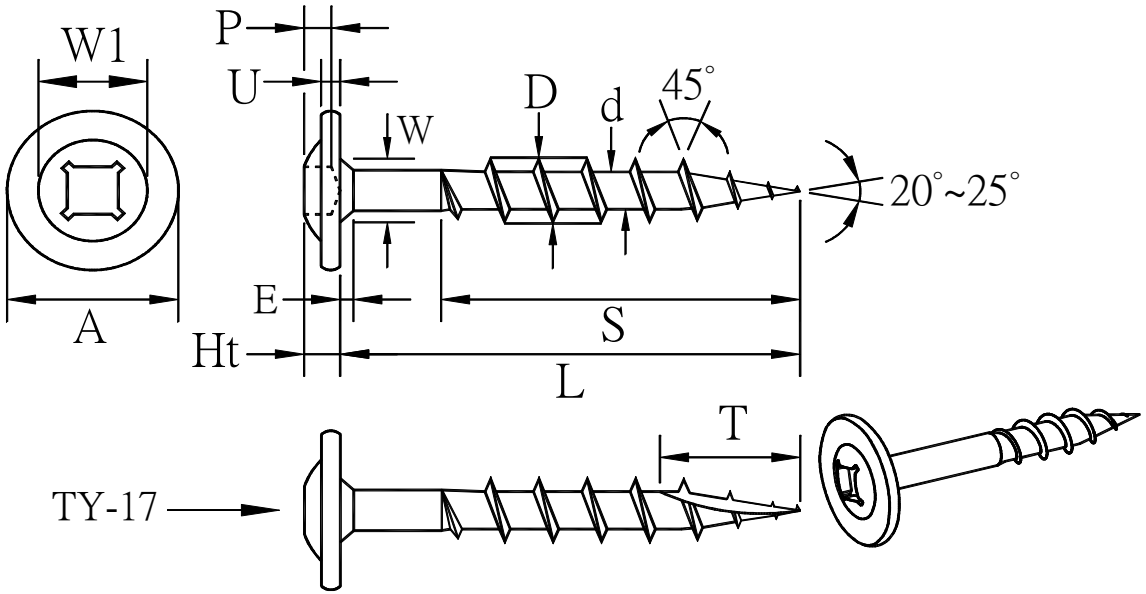
DW#	A1-QS08e	PQ2 - PNW - QS45/17QS

Part No.	SIZE	S Inch	S mm	Plating
PN#7200	#9x7/8"	0.46"~0.54"	11.70~13.70	Zinc
PN#9989	#9x1"	0.46"~0.54"	11.70~13.70	Zinc
PN#10252	#9x1-1/8"	0.51"~0.60"	13.20~15.20	Zinc
PN#10253	#9x1-1/4"	0.58"~0.67"	14.80~16.80	Zinc
PN#10254	#9x1-1/2"	0.71"~0.79"	18.05~20.05	Zinc
PN#11517	#9x1-1/4"	0.58"~0.67"	14.80~16.80	Bright Brass
PN#12625	#9x1"	0.46"~0.54"	11.70~13.70	Zinc
PN#12626	#9x1-1/8"	0.51"~0.60"	13.20~15.20	Zinc
PN#12627	#9x1-1/4"	0.58"~0.67"	14.80~16.80	Zinc



Revision Record

Date	Dim./Spec.	Old	New

unit:mm

Customer Size	Unit	Size /Thrds	A	W1	U	Ht	Gauge PH-SQ Combo Recess	Gauge PH-SQ Combo P	W	E	D	d	T	Wire	Torque
#8	Inch	#9-10	0.512" 0.492"	Ref. 0.315"	0.040" 0.035"	0.119" 0.098"	#2	0.075" 0.065"	Max. 0.213"	Max. 0.048"	0.181" 0.174"	0.110" 0.098"	0.355" 0.275"	0.126"	32 lbf.in
	mm		13.00 12.50	Ref. 8.00	1.01 0.89	3.00 2.50	#2	1.90 1.66	Max. 5.40	Max. 1.20	4.59 4.42	2.78 2.50	9.00 7.00	3.20	37 kgf.cm

Specification

Material	SAE C1018/C1022
Recess	#2PH-SQ Combo
Head	Pan washer head
Thread	☐ 45° Thread ☐ 45° Thread+TY-17
Heat Treatment	Surface Hardness: HV550~800 ; Core Hardness:HV320~450 Bending Angle: ＞15°Breaking
Surface	☐ Zinc ☐ Bright Brass
Attention	1.Due to cold heading on Large Washer , so adopt #9 Wire to make #9 Screw then mark #8.

Total length(L):
Below 5/8": +0 / - 0.039" (-1.0mm)
Above 3/4": +0 / - 0.05" (-1.2mm)
Above 3-1/2"(incl.): +0 / - 0.08" (-2.0mm)

Customer Approved : w/date	
Approved by : w/date	
CAD by : w/date	
Issued date :	year - month - day