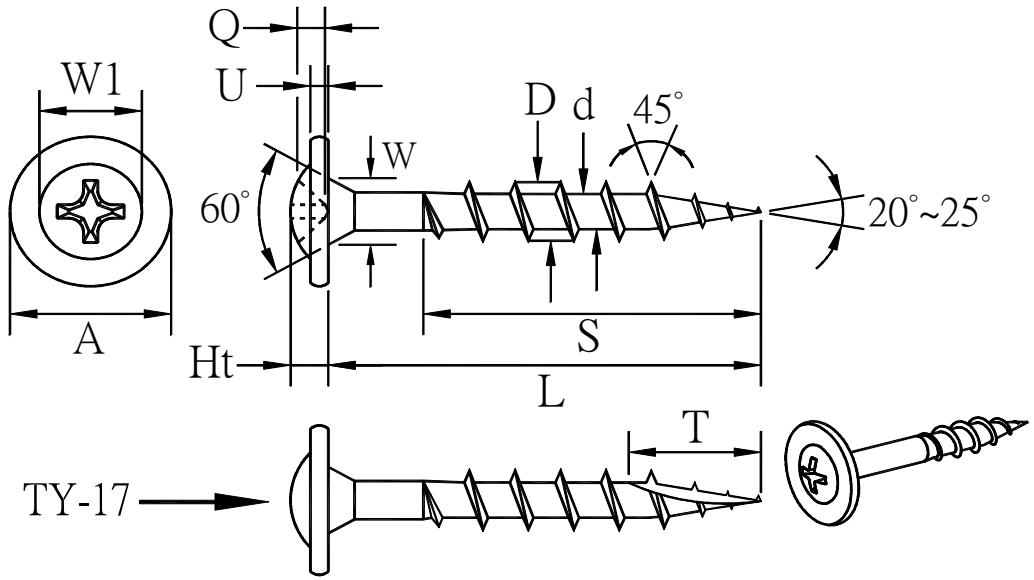
DW#	A1-QS07i	PH2 - PNW - QS45/17QS	Revision Record

Part No.	Size	S		L	
		Inch	mm	Inch	mm
	#9x3/4"	0.46"~0.54"	11.7~13.7	0.70"~0.75"	17.8~19.0
	#9x7/8"	0.46"~0.54"	11.7~13.7	0.82"~0.88"	21.0~22.2
	#9x1"	0.46"~0.54"	11.7~13.7	0.95"~1.00"	24.2~25.4
	#9x1-1/8"	0.51"~0.60"	13.2~15.2	1.07"~1.13"	27.3~28.5
	#9x1-1/4"	0.58"~0.67"	14.8~16.8	1.20"~1.25"	30.5~31.7
	#9x1-1/2"	0.71"~0.79"	18.05~20.05	1.45"~1.50"	36.9~38.1



Revision Record			
Date	Dim./ Spec.	Old	New

Customer size	Unit	Size /Thrds	A	W1	U	Gauge Phillips Recess	Q	Ht	W	D	d	T	Wire	Torque
#8	Inch	#9-10	0.512" 0.492"	Ref. 0.315"	0.040" 0.035"	#2	0.099" 0.078"	0.080" 0.066"	0.201" 0.192"	0.181" 0.174"	0.110" 0.098"	0.355" 0.275"	0.126"	34 lbf.in
	mm		13.00 12.50	Ref. 8.00	1.01 0.89	#2	2.50 2.00	2.03 1.70	5.10 4.90	4.59 4.42	2.78 2.50	9.00 7.00	3.20	40 kgf.cm

Specifications

Material	SAE C1018 / C1022
Recess	#2 Phillips
Head	Pan washer head
Thread	☐ 45° Thread ☐ 45° Thread+TY-17
Heat Treatment	Surface Hardness: HV450~800 ; Core Hardness:HV320~450 ; Bending Angle: ＞15°Breaking
Surface	☐ Dry Black Phos 48HR ☐ Zinc
Attention	1. Due to cold heading on Large Washer , so adopt #9 Wire to make #9 Screw then mark #8.

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	
Issued date :	year - month - day