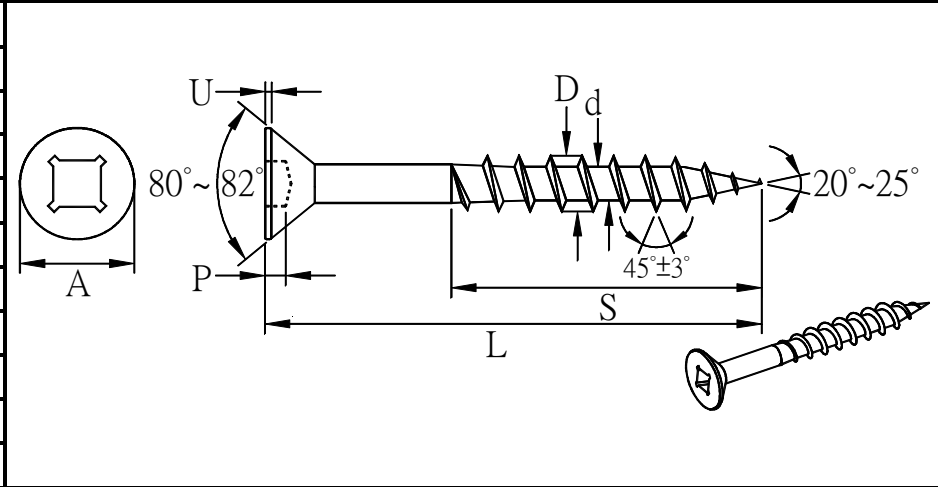


DW#	B1-QS08c	PQ2 - FLH - QS45	Revision Record			
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Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
12399	#10x2-1/2"	1.53"~1.66"	39~42	2.45"~2.50"	62.3~63.5
12402	#10x3-1/2"	2.20"~2.33"	56~59	3.42"~3.50"	86.9~88.9



Date	Dim./Spec.	Old	New

Unit	Size/Thrds	A	U	Gauge		D	d	Wire	Torque
				PH-SQ Recess	Combo P				
Inch	#10-9	0.385"	0.040"	#2	0.075"	0.194"	0.119"	0.137"	39
		0.340"	0.019"		0.065"	0.187"	0.109"	0.133"	lbf.in
mm		9.77	1.00	#2	1.90	4.92	3.02	3.47	45
	8.64	0.50	1.66		4.75	2.79	3.40	kgf.cm	

UNIT: mm

Specifications

Material: SAE C1018 / C1022

Recess: #2 PH-SQ Combo

Head: Flat head

Thread: 45° Thread

Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450

Bending Angle: > 15° Breaking

Surface: Dry+Lube

Customer approve: w/date

Approved by : w/date

CAD by : Yu Chen Lin
w/date 2017.6.28

Issued date : 2017.6.28
year - month - day