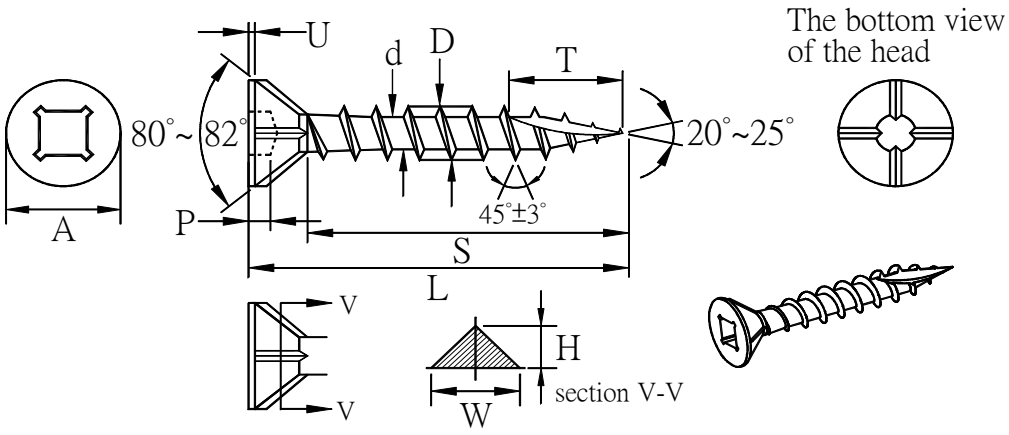
DW#	B1-QS03e	PQ2 - F4B - 17QS

Part No.	SIZE	S		L	
		Inch	mm	Inch	mm
12148	#8x1"	Full	Full	0.95"~1.00"	24.2~25.4
12152、12153	#8x1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1
12155	#8x1-5/8"	0.98"~1.07"	25~27	1.57"~1.63"	40.0~41.2
12156、12157	#8x2"	1.18"~1.30"	30~33	1.95"~2.00"	49.6~50.8



Revision Record			
Date	Dim./ Spec.	Old	New

Unit	Size/ Thrds	A	U	Gauge PH-SQ Combo Recess	P	H	W	D	d	T	Wire	Torque
Inch	#8-11	0.332" 0.292"	0.040" 0.019"	#2	0.075" 0.065"	0.036" 0.019"	0.040" 0.023"	0.168" 0.160"	0.103" 0.093"	0.375" 0.295"	0.116"	27 lbf.in
mm		8.43 7.42	1.00 0.50	#2	1.90 1.66	0.90 0.50	1.00 0.60	4.26 4.07	2.61 2.38	9.50 7.50	2.95	32 kgf.cm

UNIT: mm

Specifications

Material:	SAE C1018 / C1022
Recess:	#2 PH-SQ Combo
Head:	Flat head w/4Ribs
Thread:	45° Thread+TY-17
Heat Treatment	Surface Hardness: HV450~800 ; Core Hardness: HV320~450
	Bending Angle: ＞15°Breaking
Surface:	☐ Dry Black Phos 48HR
	☐ Zinc

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Yu Chen Lin 2017.4.20
Issued date :	2017.4.20 year - month - day