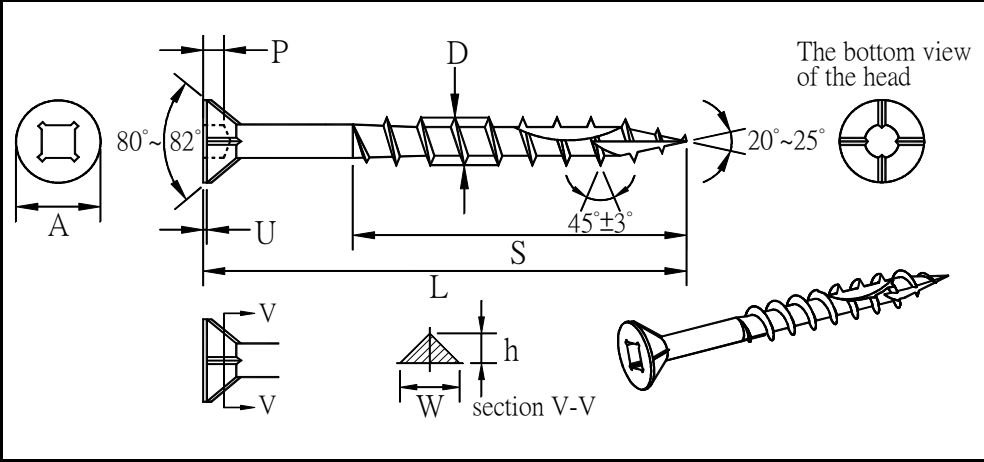


DW#	B1-QC02d					PQ2 - F4B - QCC2					Revision Record			
-----	----------	--	--	--	--	------------------	--	--	--	--	-----------------	--	--	--

Part No.	Nominal Length	S		L	
		Inch	mm	Inch	mm
12416	1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7



Date	Dim./Spec.	Old	New

Unit	Size /Thrds	A	U	Gauge		h	W	D	Wire	Torque
				PH-SQ Combo Recess	P					
Inch	#8-9	0.315"	0.040"	#2	0.075"	0.036"	0.040"	0.172"	0.116"	32 lbf.in
mm		8.00	1.00	#2	1.90	0.90	1.00	4.35	2.95	38 kgf.cm
		0.295"	0.019"		0.065"	0.019"	0.023"	0.157"		
		7.50	0.50		1.66	0.50	0.60	4.00		

Specifications:

Material: SAE C1022 / C1018

Recess: #2 PH-SQ Combo

Head: Flat head w/4Ribs

Thread: 45°CS(Coarser)+Cutter(2 cuts)

Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450

Bending Angle: > 15°Breaking

Surface: Dry+Lube

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	Yu Chen Lin 2017.8.17
Issued date :	2017.8.17 year - month - day