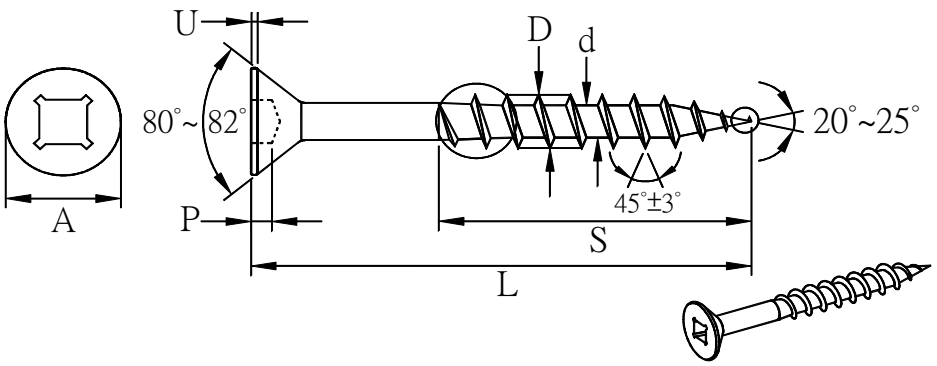
DW#	B1-QS42a					PQ2 - FLH - QS45
Part No.	Size	S		L		
		Inch	mm	Inch	mm	
12334	#6x1"	Full	Full	0.95"~1.00"	24.2~25.4	
12338	#6x1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7	
12340	#6x1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1	
12359	#6x1-3/4"	1.02"~1.15"	26~29	1.70"~1.75"	43.2~44.4	



Revision Record			
Date	Dim./ Spec.	Old	New

Unit	Size/ Thrds	A	U	Gauge PH-SQ Combo Recess	Gauge PH-SQ Combo P	D	d	Wire	Torque
Inch	#6-13	0.275" 0.260"	0.032" 0.019"	#2	0.065" 0.057"	0.141" 0.135"	0.088" 0.078"	0.099"	18 lbf.in
mm		6.98 6.61	0.80 0.50	#2	1.65 1.45	3.58 3.45	2.21 2.00	2.50	21 kgf.cm

UNIT: mm

Specification:

Material:	SAE C1018 / C1022
Recess	#2 PH-SQ Combo
Head:	Flat Head
Thread:	45˚ Thread
Heat Treatment:	Surface hardness: HV450~800 ; Core hardness: HV320~450
	Bending Angle: ＞15˚Breaking
Surface	Dry+Lube

Customer approve: w/date	
Approved by : w/date	
CAD by : w/date	
Issued date :	2017.6.29 year-month-day