

DW#	B1-QS25a					PH2 - FLH - QS45						Revision Record													
Part No.	SIZE	S		L		Date	Dim./Spec.	Old	New																
		Inch	mm	Inch	mm																				
12363	#8x1"	0.59"~0.67"	15~17	0.95"~1.00"	24.2~25.4																				
Unit	Size/ Threads	A	U	Phillips		Gage		D	d							Wire	Torque	Unit:mm							
Inch	#8-11	0.332"	0.020"	Min.	Min.	Recess	Phillips																		
		0.292"	0.007"	0.176"	0.030"			#2	Q																
mm		8.43	0.50	Min.	Min.	#2		4.26	2.61	2.95	32														
		7.42	0.20	4.48	0.76			4.07	2.38		kgf.cm														
Specifications Material C1018 / C1022 Recess #2 Phillips Head Flat head Thread 45° Thread Hardening Surface hardness: HV 450~800 ; Core hardness: HV 320~450 Surface Bending Angle: > 15° Breaking Dry Black Phos 48HR												Customer approve: w/date													
												Approved by :													
												CAD by :		Kun han Lin											
												w/date		2011-5-31											
												Issued date :		2011-5-31											
														year - month - day											