

DW#		B1-QS12b				SQ2 -RWH -17C2								Revision Record										
Part No.	Nominal Length	S		L									Date	Dim./Spec.	Old	New								
		Inch	mm	Inch	mm																			
12357	1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7																			
Unit	Size/Thrds	A	B	U	Gage		W	E	D	d	T	Wire	Torque											
					Square	Recess												P						
Inch	#8-9	0.371"	0.317"	0.045"	#2	0.075"	Max.	Max.	0.172"	0.105"	0.375"	0.116"	32 lbf.in											
		0.354"	0.297"	0.034"		0.065"	0.213"	0.048"	0.157"	0.094"	0.295"													
mm	#8-9	9.40	8.05	1.14	#2	1.90	Max.	Max.	4.35	2.65	9.50	2.95	38 kgf.cm											
		9.00	7.55	0.88		1.66	5.40	1.20	4.00	2.40	7.50													
Specifications Material: SAE C1022 / C1018 Recess: #2 Square Head: Round washer head Thread: 45°CS(Coarser)+TY-17 Heat Treatment: Surface Hardness: HV450~800 ; Core Hardness: HV320~450 Bending Angle: > 15° Breaking Surface: Dry+Lube													Customer approve: w/date											
													Approved by : w/date											
													CAD by : w/date					Steven Huang 2014.12.12						
													Issued date :					2014.12.12 year - month - day						