

DW#	A1-FF1Ca				SQ2 - FPN - FF-A/FQ-A								Revision Record														
Nominal Length	S		L										Date	Dim./Spec.	Old	New											
	Inch	mm	Inch	mm																							
1"	0.55"~0.63"	14~16	0.97"~1.00"	24.7~25.4																							
1-1/4"	0.66"~0.75"	17~19	1.20"~1.25"	30.5~31.7																							
1-1/2"	0.78"~0.87"	20~22	1.45"~1.50"	36.9~38.1																							

Unit	Size/ Thrds	A	Ht	Gauge		W	E	D	d	T	Wire	Torque
				Square								
				Recess	P							
Inch	#6-18	0.290"	0.120"	#2	0.075"	Max.	Max.	0.141"	0.099"	0.375"	0.110"	27 lbf.in
		0.283"	0.107"		0.065"	0.178"	0.044"	0.135"	0.090"	0.295"		
mm		7.35	3.04	#2	1.90	Max.	Max.	3.58	2.50	9.50	2.80	32 kgf.cm
		7.20	2.72		1.66	4.50	1.10	3.45	2.30	7.50		

Specifications Material: SAE C1018 / C1022 Recess: #2 Square Head: Flat Pan Head Thread: <input type="checkbox"/> F.F.(TY-A /20-25°/TY-17) <input type="checkbox"/> F.F.(TY-A /20-25°/Cutter(2 cuts)) Heat Treatment: Surface Hardness: HV550~800; Core Hardness:HV320~450 Bending Angle: >15°Breaking Case depth: 0.1~0.23mm	Customer approve:	
	w/date	
	Approved by :	
	w/date	
	CAD by :	Ting-Chang Hou
	w/date	2018.8.14
	Issued date :	2018.8.14
	w/date	year - month - day