



unit: INCH

<b>L</b> LENGTH TOLERANCE	$\leq 5/8''$	+ 0	- 0.03
	$> 5/8$ to $\leq 1-1/2$	+ 0	- 0.05

<b>THREAD LENGTH</b>	<b>Full Thread</b>
--------------------------	--------------------

SCREW	M PUNCH		Q DRIVE DEPTH	H HEAD HEIGHT	A HEAD DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 2	Min	0.055	0.087	0.256	0.142	12	24
		Max	0.080	0.097	0.270	0.153		
# 8	# 2	Min	0.071	0.105	0.306	0.168	10	39
		Max	0.097	0.115	0.322	0.179		

**Pan Head, Phillips, Coarse thread, Zinc**

Date: 23 septembre 2016

Done by: P.B.